### **TECHNICAL SPECIFICATIONS**

Surface coating	Zinc Ni ckelplati ngaccording to ISO 4042		
Corrosionresistance	600 hours according ISO 9227		
Lubrication	Dry film lubricant		
Property class	Class 10		





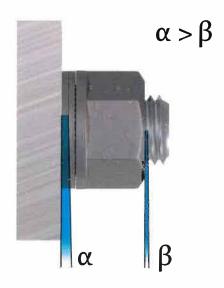
Designation	Thread	Width across flats [W]	dia	Outer meter [Ø]		Height [H]
NLCN6	M6x1.0	10.0 mm	13.0 mm	+0 -1.2	8. <b>7</b> mm	+0 -0.8
NLCN8	M8x1.25	13.0 mm	16.3 mm	+0 -1.1	10.7 mm	+0
NLCN10	M10x1.5	15.0 mm	18 6 mm	+0 -1 1	13.4 mm	+0
NLCN12	M12x1. <b>7</b> 5	18.0 mm	22.0 mm	+0 -1.1	15.4 mm	+0
NLCN16	M16x2.0	24.0 mm	28.7 mm	+0 -1.1	19.4 mm	+0 -1.2

#### **NORD-LOCK ORIGINAL WASHERS**

Additionally, Nord-Lock original washers have been used for many years to secure critical applications exposed to extreme vibrations and dynamic loads.



## THE PRINCIPLE



Each combi nut combines a grade 10 nut with a pair of captivated Nord-Lock Original washers. The washers have cam faces on one side and serrations on the other.

As the cam angle "a" is greater than the thread pitch " $\beta$ ", a wedge-effect is created, allowing movement only across the cam faces. Any rotation of the combi nut is blocked by the wedge effect of the cams.

The Nord-Lock combi nuts are tested according to DIN 25201.

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# NORD-LOCK COMBI NUTS

**FASTER AND SAFER ASSEMBLY** 





# **GET MORE DONE**

UNLOCK THE FULL POTENTIAL OF SERIAL ASSEMBLY

NLCN M6x1.0



NLCN M8x1.25



NLCN M10x1.5



NLCN M12x1.75



NLCN M16x2.0



### **APPLICATIONS**

Combi nuts are ideal when a lack of accessibility and loose parts make assembling and maintenance difficult.

#### **SERIAL PRODUCTION**



#### **POWERGEN RENEWABLE**



#### **TRANSPORTATION**



#### **MACHINE BUILDING**



#### **POWERGEN NON-RENEWABLE**



#### RAILWAY



#### **NORD-LOCK COMBI NUTS**

The combi nuts use Nord-Lock wedge-locking technology to secure bolted connections by maintaining a high clamp force, even under severe operating conditions. A tightened Nord-Lock combi nut cannot loosen by itself.

By combining a grade 10 nut with a pair of captivated Nord-Lock original washers, the combi nut simplifies assembly, reduces the risk of errors, and optimizes efficiency. The advantages of the combi nut will streamline production for any manufacturer using serial assembly.

#### **ADVANTAGES**

- Enables fast assembly.
- Reduces the risk of incorrect assembly.
- Mitigate the risk of parts coming loose.
- Easier to disassemble and reassemble during maintenance.
- Less time is required to maintain production.
- Cost savings through improved productivity